



PROCEDURE

1. Read all instructions carefully.
2. Select metal stock (suggest 24 ga cold rolled) and label stock to correspond to plans.
3. Lay out, cut out and fold bottom of box. Fold the double hem edge in front of box first, then the lap seams at end of box and finally the right angle bends which form the bottom and sides.
4. Layout and cut out ends of box .
5. Lay out and cut the top of box. Drill holes for handle and hasp and then fold the top of the box. Fold the double hem edge in front of box first, then the lapped edges at ends and finally the bends which form the top to fit the ends.
6. Assemble the box by spot welding or riveting the ends of the bottom and the continuous hinge to the top and back of the box. Drill the remaining holes necessary for attaching the hardware and fasten with rivets.

BILL OF MATERIALS

1	Top:	14-1/2" X 7-1/2"
1	Bottom and Sides:	14-1/2" X 10-7/8"
2	Ends:	4" X 5"

SELECTION OF PARTS & QUANTITIES MAY VARY
 NOTE: HINGE INCLUDED IN KIT WILL ALLOW YOU TO MAKE
 THIS BOX 18" LONG

