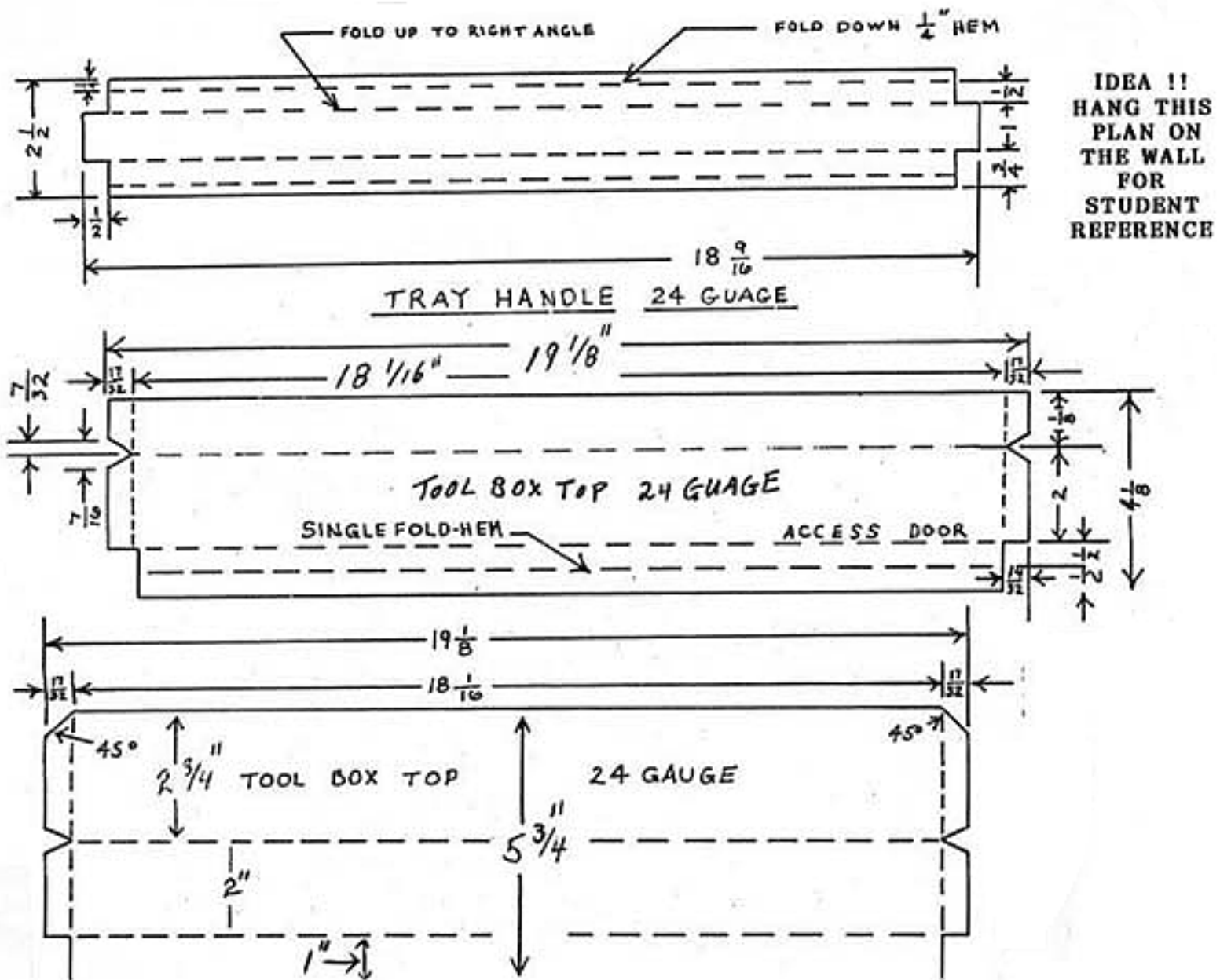


Selection of parts and quantities may vary



**IDEA !!
HANG THIS
PLAN ON
THE WALL
FOR
STUDENT
REFERENCE**

GENERAL INSTRUCTIONS

- Read all instructions carefully.
- Select metal stock & label to correspond to plans.
- Lay out, cut out & fold bottom of box. Fold the lap seams at end of box & then the right angle bends which form the bottom & sides.
- Lay out & cut out ends of box and tray brackets. Fold tray brackets at 90° angle & attach to ends by riveting or spot welding.
- Lay out, cut out & fold top & front access door.
- Assemble the box by spot welding or riveting the ends to the bottom & the continuous hinges to the back & top & the front & access door.
- Lay out & cut out stock for tray. Fold tray & spot weld or rivet ends to bottom & sides. Use 1/2" wood dowel rod for tray handle. Scraps ok too.
- Drill the remaining holes necessary for attaching the hardware & fasten with rivets.